



# Test Report

No.:CE/2024/10907

Date:2024/05/12

Page : 1 of 7

ASAHI CHEMICAL RESEARCH LABORATORY CO., LTD.  
656 UTSUKI-CHO, HACHIOJI-CITY, TOKYO, 192-0024 JAPAN



The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By : ASAHI CHEMICAL RESEARCH LABORATORY CO., LTD.  
Sample Description : THERMOSETTING RESIST FOR FLEXIBLE CIRCUIT  
Style/Item No. : FR-1T-NS, FR-1T-NS2, FR-1T-NSD9, FR-1T-NSD12  
Order No. : ASH-1788  
Sample Receiving Date : 2024/05/12  
Testing Period : 2024/05/12TO2024/05/13

Test Requested : As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample.

Test Method : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

  
Troy Chang, Manager - Tech  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory - Taipei

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## Test Report

No.:CE/2024/10907

Date:2024/05/12

Page : 2 of 7

ASAHI CHEMICAL RESEARCH LABORATORY CO., LTD.  
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## Test Result(s)

PART NAME No.1 : TRANSPARENT PASTE

Test Item(s)	Unit	Method	MDL	Result
				No.1
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.
Lead (Pb)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n.d.
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321 (2008) and performed by UV-VIS.	2	n.d.
Sum of PBBs	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n.d.
Monobromobiphenyl	mg/kg		5	n.d.
Dibromobiphenyl	mg/kg		5	n.d.
Tribromobiphenyl	mg/kg		5	n.d.
Tetrabromobiphenyl	mg/kg		5	n.d.
Pentabromobiphenyl	mg/kg		5	n.d.
Hexabromobiphenyl	mg/kg		5	n.d.
Heptabromobiphenyl	mg/kg		5	n.d.
Octabromobiphenyl	mg/kg		5	n.d.
Nonabromobiphenyl	mg/kg		5	n.d.
Decabromobiphenyl	mg/kg		5	n.d.
Sum of PBDEs	mg/kg		-	n.d.
Monobromodiphenyl ether	mg/kg		5	n.d.
Dibromodiphenyl ether	mg/kg		5	n.d.
Tribromodiphenyl ether	mg/kg		5	n.d.
Tetrabromodiphenyl ether	mg/kg		5	n.d.
Pentabromodiphenyl ether	mg/kg		5	n.d.
Hexabromodiphenyl ether	mg/kg		5	n.d.
Heptabromodiphenyl ether	mg/kg		5	n.d.
Octabromodiphenyl ether	mg/kg		5	n.d.
Nonabromodiphenyl ether	mg/kg		5	n.d.
Decabromodiphenyl ether	mg/kg		5	n.d.

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## Test Report

No.:CE/2024/10907

Date:2024/05/12

Page : 3 of 7

ASAHI CHEMICAL RESEARCH LABORATORY CO., LTD.  
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Test Item(s)	Unit	Method	MDL	Result
				No.1
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8/CD (2013). Analysis was performed by GC/MS.	50	n.d.
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n.d.
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n.d.
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n.d.

## Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated

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# Test Report

No.:CE/2024/10907

Date:2024/05/12

Page : 4 of 7

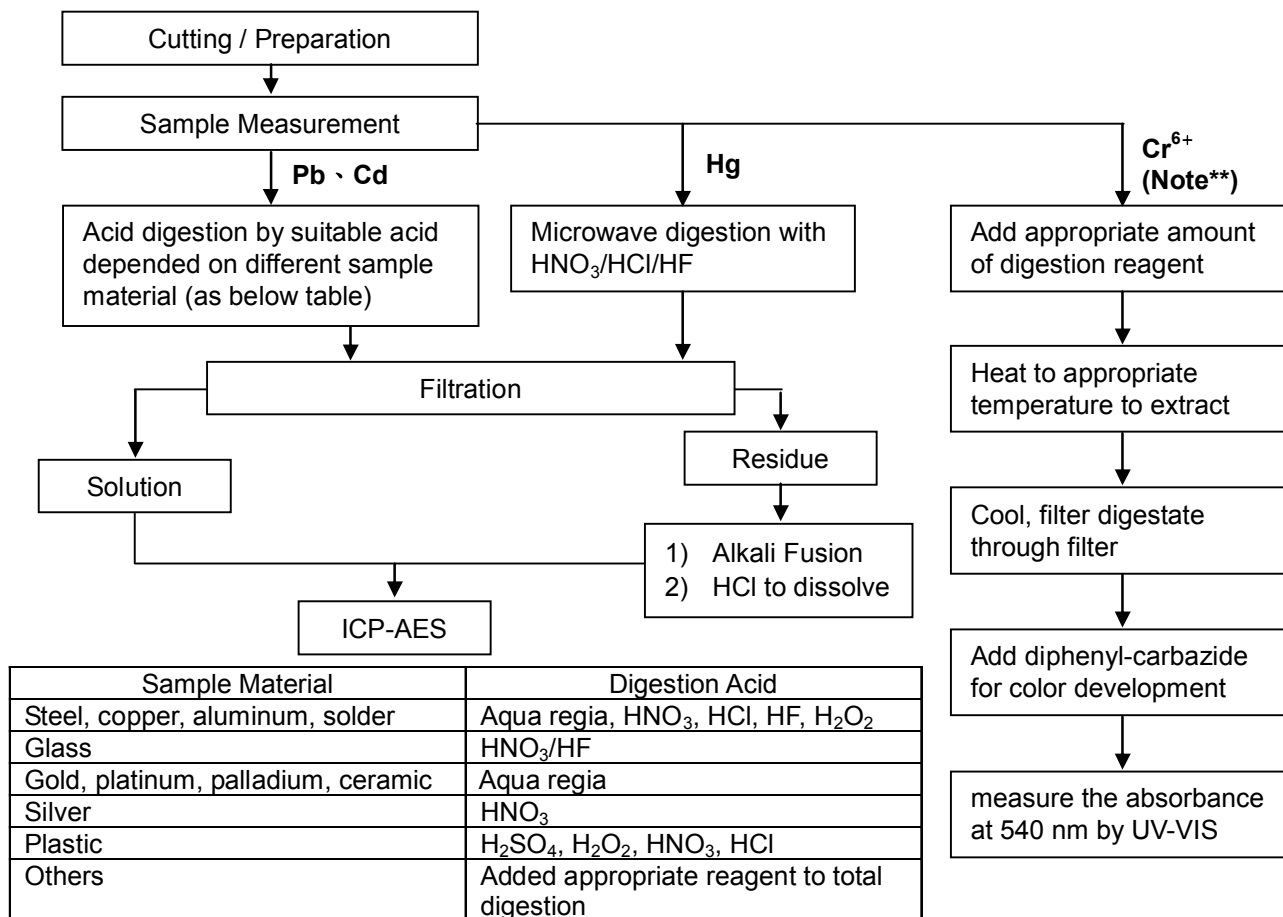
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## Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.  
(Cr<sup>6+</sup> test method excluded)

- Technician: JR Wang
- Supervisor: Troy Chang



### Note\*\* (For IEC 62321)

- (1) For non-metallic material, add alkaline digestion reagent and heat to 90~95 °C.
- (2) For metallic material, add pure water and heat to boiling.

## Test Report

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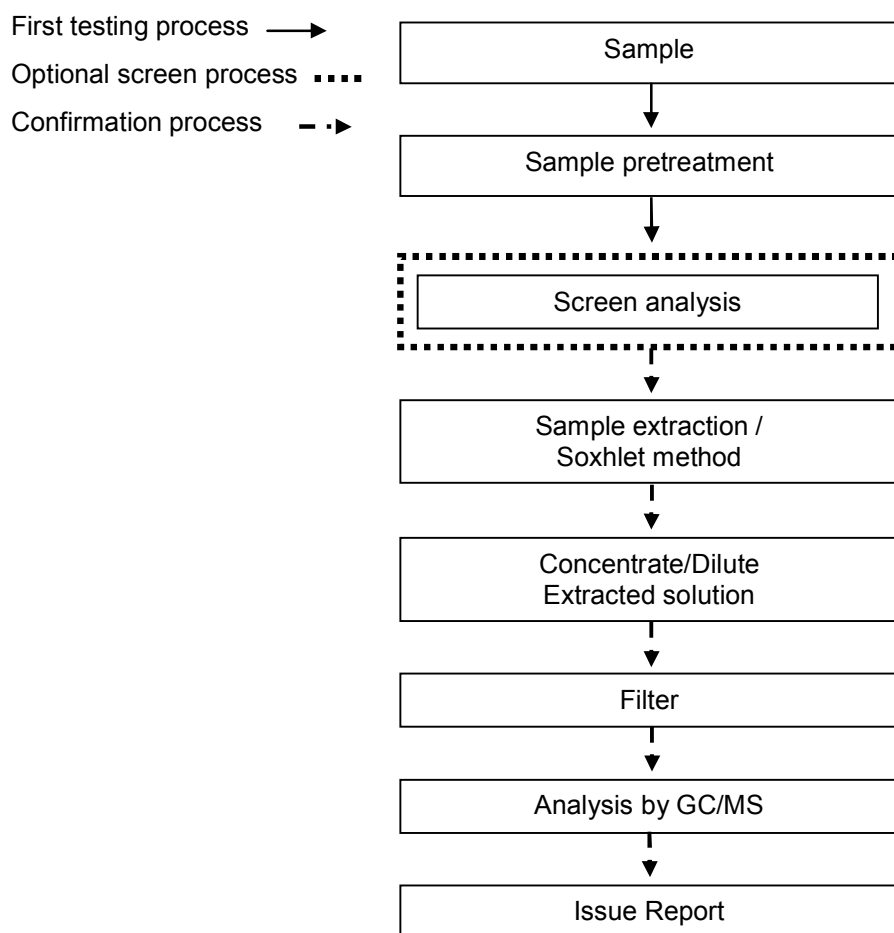
Page : 5 of 7

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### Analytical flow chart – PBB / PBDE

- Technician : Yaling Tu
- Supervisor: Troy Chang



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# Test Report

No.:CE/2024/10907

Date:2024/05/12

Page : 6 of 7

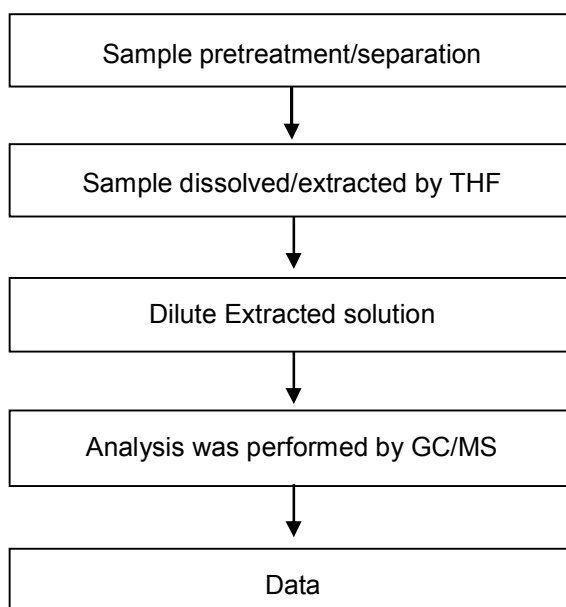
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## Analytical flow chart - Phthalate

- Technician: Andy Shu
- Supervisor: Troy Chang

**【Test method: IEC 62321-8】**



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## Test Report

No.:CE/2024/10907

Date:2024/05/12

Page : 7 of 7

ASAHI CHEMICAL RESEARCH LABORATORY CO., LTD.  
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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*



\*\* End of Report \*\*

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